



# XTM 161I SINGLE PHASE MIG INVERTER

NEW



- GAS OR GASLESS OPERATION
- COMPACT AND PORTABLE
- 2T/4T TRIGGER LATCHING
- 5KG SPOOL

## KEY FEATURES

- 230V single phase
- 160A @ 40% duty cycle
- Compact and portable
- Synergic MIG
- Lift TIG and MMA
- Accepts 5kg (200mm) spools
- IP23S
- Supplied with 3m Earth Lead
- 2T/4T trigger latching
- 3 Years return to base warranty + 3 years servicing plan
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 & RoHS compliant

WARRANTY VALID FOR UK & IRELAND ONLY

## DC OUTPUT

The smooth DC output ensures excellent arc characteristics. Materials up to 4mm can be welded with ease. Synergic control provides rapid setting. Lightweight construction means the machine is easily portable, and the removable Euro connection torch makes for easy transport and storage. Can be used in MMA, Lift TIG, MIG manual and synergic with or without GAS. Wire sizes of 0.6-0.8mm can be used with ease.

## GENERATOR FRIENDLY

The XTM 161I is able to cope with inputs which fluctuate by +/-15% & can be used with the majority of generators. The machine is housed in a steel case with an integrated carry handle.



PARAMETER	VALUE
Style	Portable
Machine Type	Inverter
Max Current	160A DC
Wire Feed Speed	2-15m/min
Voltage	13.5-22V
Spool Size	200mm (5kg) 100mm (1kg)
Feed Box	2R
Wire Size	0.6-0.8mm
Duty Cycle	160A @ 40%
Input Voltage	230V 1P
Min Fuse Rating	16A
Input Current (Eff)	16.3A
KVA	3.6
Generator Size*	5 KVA
Enclosure Protection	IP23S
Dimensions (LxWxH mm)	469 x 223 x 421
Weight (kg)	15.5

\*Generator requires AVC

STOCK CODE	DESCRIPTION
XTM161I	160A MIG Inverter 230V
XTM161I-P1	Machine c/w MIG Torch and Regulator
XTM161I-P2	Machine c/w TIG Torch and Electrode Lead

For full package contents  
see page 330

ACCESSORY INFORMATION:	
STOCK CODE	DESCRIPTION
ECR1500-30ER	Eco-Grip Max <sup>®</sup> MIG 150A Torch 3m
XP200A-30E	XP8 200A MIG Torch
WP17V-12-2IX	Tig Torch x 12ft Air Cooled
CKE203i	Electrode Holder Cable Kit
CKC203i	Earth Cables Clamp Kit 3m
E700123	Argon Regulator Single Stage 2 Gauge
XR935H	Light Reactive Welding Helmet

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## Butts of Bawtry

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