

SAFETY INSTRUCTIONS

Heavy Duty Oil Lever Pump 25-205L



Keep this document for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures.

MOP0205

When unpacking, make sure that the product is intact and undamaged.
If any parts are missing or broken, please call **01302 710868**



WARNING

Read this material before using this product. Failure to do so can result in serious injury.
SAVE THIS DOCUMENT.

IMPORTANT SAFETY INFORMATION

Assembly Precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep assembly area clean and well lit.
4. Keep bystanders out of the area during assembly.
5. Do not assemble when tired or when under the influence of alcohol, drugs or medication.
6. Product capabilities apply to properly and completely assembled product only.

Use Precautions

1. This product is not a toy. Do not allow children to play with or near this item.
2. Wear safety goggles and heavy-duty work gloves during use.
3. Use as intended only. Only use pump for transferring lubricants, solvents, agricultural and industrial chemicals, additives, and non-corrosive liquids.
4. Inspect before every use; do not use if parts are loose or damaged.
5. Maintain product labels and nameplates. These carry important safety information.
If unreadable or missing, contact Butts of Bawtry for a replacement.
6. Follow fluid supplier's instructions and MSDS for all fluids pumped.

Operation



WARNING

TO PREVENT SERIOUS INJURY FROM FIRE:

Keep the Pump and fluids away from all ignition sources.

1. To reach fluid at the bottom of a standard 55 gallon drum, the **Oil Lines (4)** must extend to the bottom of the drum.
2. To adjust the reach of the **Oil Lines (4)**, pull the telescoping outer section downward to the desired length.
3. Insert the Oil Lines into the drum through the opening in the drum cover. The **Drum Adapter (5)** will pressure fit onto the drum cover opening.
4. Put a container under the **Oil Outlet (1)** or attach a standard hose (3/4" spout thread) to the **Oil Outlet (1)** and run the hose to the container.
5. Submerge the **Oil Intake (6)** completely in the liquid.
6. Pump the **Handle (3)** steadily to begin the liquid transfer.
7. Pump until the Pump runs dry.
8. Remove the Pump and wipe it dry.

Note: Only use pump for transferring lubricants, solvents, agricultural and industrial chemicals, additives, and non-corrosive liquids.

NOTES:

1. If the drum has water or other residue on the bottom, try to avoid running them through the Pump. Raise the **Oil Intake (6)** above the water or residue.
2. If you use a shorter drum, adjust the **Oil Lines (4)** by twisting and loosening the **Drum Adapter (5)** and then telescoping the **Oil Lines (4)** to the needed height. Then, tighten the **Drum Adapter (5)**.

Maintenance

1. Periodically, use a light lubricant on the **Handle (3)** pivot parts.
2. Keep the **Oil Intake (6)** and the **Oil Outlet (1)** free of dirt and debris.
3. Wipe down the unit after each use and store in a dry place.

Parts List and Diagram

Part	Description	Qty
1	Oil Outlet	1
2	Pump Body	1
3	Handle	1
4	Oil Line	2
5	Drum Adapter	1
6	Oil Intake	1

